

HANCOR ARC™ SEPTIC LEACHING CHAMBER SPECIFICATION

Scope

This specification describes the Arc chamber units for use in onsite wastewater disposal applications.

Chamber Requirements

Arc chambers are manufactured from high-density polyethylene with an open bottom, solid top and louvered sidewalls. Sidewall louvers shall be designed to minimize soil intrusion.

Chamber shall meet the load rating of H-10 (16,000 lb per axle) with a minimum of 12 inches of cover when tested in accordance with IAPMO PS 63 and installed in accordance with manufacturers installation procedures.

Chamber Connection

Each chamber shall interlock with an integral articulating joint. Articulating joints shall have a free range of horizontal rotation of 20 degrees, with a maximum of 10 degrees in either direction. Articulating joint shall be constructed by placing the dome with engaging knuckle of the incoming chamber over the post end of the previously-installed chamber.

Material Properties

Each chamber shall be manufactured from high-density polyethylene as defined and described in IAPMO PS 63.

Installation

Installation shall be in accordance with Hancor installation procedures as well as all state and local health department regulations.

	Arc 18	Arc 24	Arc 36	Arc HC
Length (A)	67 in	67 in	63 in	63 in
Repeat Length (E)	60 in	60 in	60 in	60 in
Side Wall Height (B)	7.7 in	7.5 in	7.13 in	10.75 in
Overall Height (C)	12 in	12 in	13 in	16 in
Overall Width (D)	16 in	22.5 in	34 in	34 in
Capacity	3.42 cu ft (25.6 gal)	5.02 cu ft (37.5 gal)	8 cu ft (60.14 gal)	10.7 cu ft (80 gal)
Pallet Quantity	180 chamber	120 chambers	60 chambers	60 chambers
Van (Box Trailer) Quantity	18 pallets	17 Pallets	25 Pallets	25 Pallets
Flatbed Quantity	16 pallets	15 Pallets	22 Pallets	22 Pallets

